

Date: Monday, 03/11/2008 11:47:39 AM
User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	500 MIRROR ASSEMBLY
Job Number :	43149		
Estimate Number :	11970		
P.O. Number :		Part Number :	D500560041
This Issue :	03/11/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	03/11/2008	Project Number :	N/A
Previous Run :	42045	Drawing Revision :	D
		Material :	
Written By :		Due Date :	15/11/2008
Checked & Approved By :	JLD 08.12.03	Qty:	4 Um: Each
Comment :	Est Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF Est Rev:F 08-05-27 as per ECN1195p DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL



HJ for JLD 08/11/10

Soculuz



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D500-560-041 CHG005

006 per ECN 08-548

2.0

D1048

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D1048

Clamp

B35637

scf

3.0

D1049

Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D1049

Saddle

B39919

scf

4.0

D2010101

Mirror Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2010-101

Bracket

B39920

8/11/24

scf

Date: Monday, 03/11/2008 11:47:39 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 500 MIRROR ASSEMBLY

Job Number: 43149

Part Number: D500560041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	D2010103	Mirror Arm, 500
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2010-103	Bracket	B46667

6.0	D2011101	6" Mirror
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2011-101	Mirror	B43235

7.0	AN526C1032R10	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN526C1032R10	Screw	M110049

8.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per drawing D500-560

9.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Rev G 8/11/27 Label checked & fixed.

Date: Monday, 03/11/2008 11:47:40 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 500 MIRROR ASSEMBLY

Job Number: 43149

Part Number: D500560041

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

AN34A

Bolt



(4x)

Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-4A

Bolt

M103641

8/11/27

SL

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Sent 27 (4x)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



(4x)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D500-560-041

Location:

PPP Rev: 9

8/11/27

Label checked

SS

SL

14.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/28 (4x)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

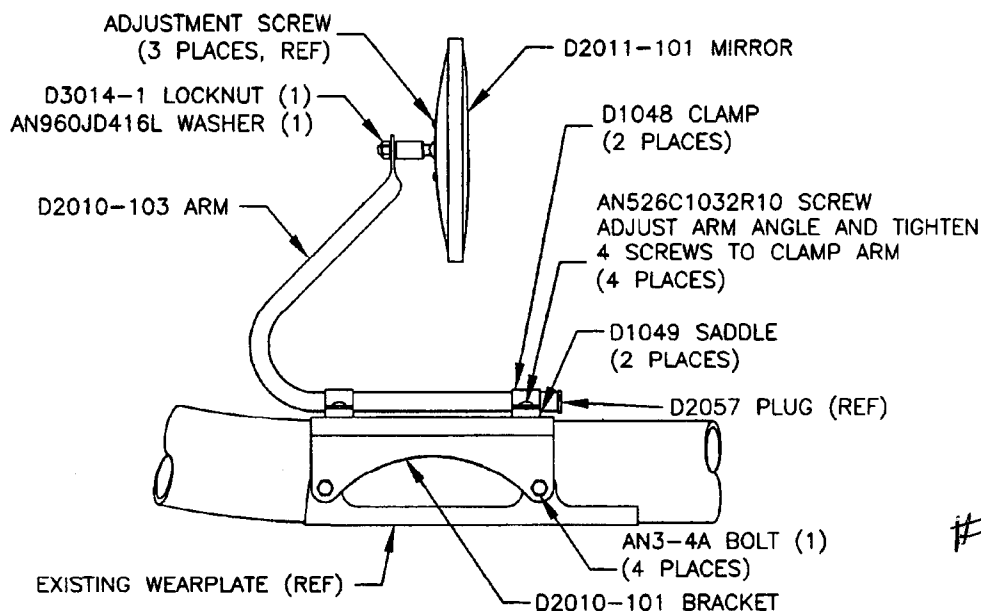


Figure 2: Installation of D500-560-041 Cargo Mirror Assembly **REFERENCE ONLY**

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041 Cargo Mirror Assembly	1.0 lb 0.45 kg	-45 in -1.14 m	-45 lb-kg -0.51 m-kg	24 in 0.61 m	24 in-lb 0.27 m-kg

5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

* PARTS ARE INCLUDED WITH D2011-101 MIRROR